

Cement Type: Poland CEMI 52.5R

Cement Characteristics	Standard	Result	Specifications
SiO ₂	EN 196-2	22.72	-
Al ₂ O ₃		3.11	-
Fe ₂ O ₃		0.210	-
CaO		67.61	-
K ₂ O		0.03	-
Na ₂ O		0.13	-
Alkalis content "Na ₂ O Equ."		0.15	
Loss in ignition	EN 196-2	2.90	≤ 5
F.CaO	EN 196-2	3.00	
Magnesia (MgO)	EN 196-2	0.38	
Sulphur Trioxide (SO ₃)	EN 196-2	2.38	≤ 4.0
Chloride	EN 196-2	0.039	≤ 0.10
Insoluble Residue	EN 196-2	0.70	≤ 5
Whiteness (CIE 1931)	Y	86.30	%
	L*	94.40	%
Fineness Blaine (cm ² /g)	EN 196-6	5215	
Initial Setting time (min)	EN 196-3	90	≥ 45
Final Set (min)	EN 196-3	155	
Expansion "Le Chatelier" (mm)	EN 196-3	1.0	≤ 10
C3S	Bogue	62.31	
C2S		11.66	
C3A		7.89	

Compressive Strength

	Standard	Result	Limits
2 days	EN 196-1	36.00	≥ 30
28 days		70.15	≥ 52.5

Cement Type: CEMI 52.5N

Cement Characteristics	Result	Specifications
SiO ₂	23.60	-
Al ₂ O ₃	2.70	-
Fe ₂ O ₃	0.21	-
CaO	66.80	-
K ₂ O	0.03	-
Na ₂ O	0.12	-
Alkalis content "Na ₂ O Equ."	0.14	
Loss in ignition	3.20	≤ 5.0
F.CaO	3.50	
Magnesia (MgO)	0.40	
Sulphur Trioxide (SO ₃)	2.50	≤ 4.0
Chloride	0.042	≤ 0.10
Insoluble Residue	0.90	≤ 5.0
Whiteness (CIE 1931) Y	86.00	%
Fineness Blaine (cm ² /g)	4682	
Initial Setting time (min)	160	≥ 45
Final Set (min)	200	
Expansion "Le Chatelier" (mm)	2.0	≤ 10
C3S	52.70	
C2S	28.21	
C3A	6.80	

Compressive Strength

	Result	Limits
2 days	29.35	≥ 20
28 days	58.20	≥ 52.5

Cement Type: CEM II/B-LL 42,5 R White

Cement Characteristics	Result	Specifications	Units
SiO ₂	18.28	-	%
Al ₂ O ₃	2.50	-	%
Fe ₂ O ₃	0.19	-	%
CaO	64.10	-	%
K ₂ O	0.02	-	%
Na ₂ O	0.08	-	%
Alkalis content "Na ₂ O Equ."	0.09		%
Loss in ignition	11.03		%
F.CaO	3.40		%
Magnesia (MgO)	0.38		%
Sulphur Trioxide (SO ₃)	2.00	≤ 4.0	%
Chloride	0.042	≤ 0.10	%
Insoluble Residue	0.65		
Whiteness (CIE 1931)	Y	87.50	%
	L*	94.92	
Fineness Blaine (cm ² /g)	5242		cm ² /g
Initial Setting time (min)	165	≥ 60	min
Final Set (min)	210		min
Expansion "Le Chatelier" (mm)	2.0	≤ 10	mm
C3S	85.35		
C3A	6.30		

Compressive Strength

	Result	Limits	Units
2 days	24.20	≥ 20.0	N/mm ²
28 days	52.03	42.5 ≥ R ≤ 62.5	